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Applicant: VIVA srl

Address: Via Caciagli 11 50053 Empoli - ITALY

The following sample(s) was /were submitted and identified on behalf of the clients as :

Sample Name:	LDPE ZIPLOCK BAG AND FLAT BAG
Sample Received Date:	Aug.31, 2023
Testing Period:	Aug.31, 2023 To Sept.04, 2023
Test Requested:	In accordance with COMMISSIONREGULATION(EU)No.2017/752, No.2020/1245,(EU)2018/213, (EU) No.10/2011 and EU Regulation(EC) No.1935/2004 on plastic Silicone materials and articles intended to come into contact with food.
Test Method:	Please refer to next page(s).
Test Result:	Please refer to next page(s).
	Signed for and on behalf of: And with Tearing

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Andy Zheng

**Technical Director** 

Approv

Dongguan True Safety Testing Co., Ltd. Room 201, No.20, East of Houjie Avenue, Houjie, Dongguan, Guangdong, China Tel:86-769-85088050 4001086960 E-mail:tst@tst-test.com http://www.tst-test.com



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#### Sample Description:

No.	Material	Name		
1	DE	LDPE ZIPLOCK BAG AND		
I	PE	FLAT BAG		

#### Test Result(s):(No.1)

#### 1.1 Sensorial examination odour and taste test

Test Method: Sensorial examination odour and taste test with reference to DIN 10955:2023;

Test condition: Odour test:20°C,6 hours;

Taste test: sunflower oil ,20°C,6 hours;

Test Item (s)	Result	Limit
Sensorial examination odour (Point scale)	0	2.5
Sensorial examination taste (Point scale)	0	2.5

#### Note: Odour/Taste Grade

0= No perceptible difference

I= Just perceivable difference(still difficult to define)

2= Slight difference

- 3= Marked difference
- 4= Strong difference

5. This part of the test is holistic test

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#### **1.2 Overall migration**

Method: Refer to EN1186:2002

Material		Limit (mg/dm²)	F	Conclusion		
	Test Condition		lst	2nd	3rd	Conclusion
	10% Ethanol(v/v),20°C,6 hours	10	<3	<3	<3	PASS
PC	3% Acetic acid(w/v),20°C,6 hours	10	<3	<3	<3	PASS
	10% Ethanol(v/v),20°C,6 hours	10 🔬	<3	<3	<3	PASS
	Isooctane,20°C,6 hours	10	<3	<3	<3	PASS

Note:

 $1.mg/dm^2 = milligram$  per square decimetre of surface area of material or article.

2.mg/kg = milligrams of the constituents released per kilogram of foodstuff.

3. The requirement in accordance with the Commission Regulation (EU) No.2020/1245.



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#### 1.3 Soluble heavy metal

Method: Refer to EN 13130-1:2004, was analyzed by ICP.

	Unit	Test	r	ult(Migratio	MDI	ו••	
Test Item(s)		conditions	lst	2nd	3rd	MDL	Limit
Aluminum(Al)	mg/kg		N.D.	N.D.	N.D.	0.01	1
Ammonium	mg/kg		N.D.	N.D.	N.D.	0.01	-
Antimony(Sb)	mg/kg		N.D.	N.D.	N.D.	0.01	0.04
Arsenic(As)	mg/kg		N.D.	N.D.	N.D.	0.01	N.D.
Barium(Ba)	mg/kg		N.D.	N.D.	N.D.	0.01	1
Cadmium(Cd)	mg/kg		N.D.	N.D.	N.D.	0.002	N.D.
Calcium(Ca)	mg/kg		N.D,	N.D.	N.D.	0.01	-
Chromium(Cr)	mg/kg		N.D.	N.D.	N.D.	0.01	N.D.
Cobalt(Co)	mg/kg		N.D.	N.D.	N.D.	0.01	0.05
Copper(Cu)	mg/kg		Ņ.D.	N.D.	N.D.	0.01	5
Europium(Eu)	mg/kg	20°C,	N.D.	<b>N.</b> D.	N.D.	0.01	0.05
Gadolinium(Gd)	mg/kg	6 hours	N.D.	N.D.	N.D.	0.01	0.05
Iron(Fe)	mg/kg	Acetic acid	N.D.	N.D.	N.D.	0.1	48
Lanthanum(La)	mg/kg	3 % (w/v)	N.D.	N.D.	N.D.	0.01	0.05
Lead(Pb)	mg/kg		N.D.	N.D.	N.D.	0.01	N.D.
Lithium(Li)	mg/kg		N.D.	N.D.	N.D.	0.01	0.6
Magnesium(Mg)	mg/kg		N.D.	N.D.	N.D.	0.01	-
Manganese(Mn)	mg/kg		N.D.	N.D.	N.D.	0.01	0.6
Mercury(Hg)	mg/kg		N.D.	N.D.	N.D.	0.01	N.D.
Nickel(Ni)	mg/kg		N.D.	N.D.	N.D.	0.01	0.02
Potassium(K)	mg/kg		N.D.	N.D.	N.D.	0.01	
Sodium(Na)	mg/kg		N.D.	N.D.	N.D.	0.01	
Terbium(Tb)	mg/kg		N.D.	N.D.	N.D.	0.01	0.05
Zinc(Zn)	mg/kg		N.D.	N.D.	N.D.	0.1	5

Note:

1. mg/kg = ppm

2. N.D. = Not Detected (<MDL)

3. MDL = Method Detection Limit

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#### 1.4 Primary aromatic amines

Method:3 % Acetic acid,20 °C,6 hours Refer to EN 13130-1:2004, was analyzed by GC-MS.

DT.	<b>X1</b>	CAS No.	Result			MDT
No.	Name		lst	2nd	3rd	MDL
1	4-Aninobiphenyl	92-67-1	N.D.	N.D.	N.D.	0.002
2	4-Chloro-o-toluidine	95-69-2	N.D.	N.D.	N.D.	0.002
3	2-Naphthylamine	91-59-8	N.D.	N.D.	N.D.	0.002
4	o-Aminoazotoluene	97-56-3	N.D.	N.D.	N.D.	0.002
5	2-Amino-4-nitrotoluene	99-55-8	N.D.	N.D.	N.D.	0.002
6	p-Chloroaniline	106-47-8	N.D.	N.D.	N.D.	0.002
7	2,4-Diaminoanisole	615-05-4	<u>N</u> .D.	N.D.	N.D.	0.002
8	4,4'-Diaminobiphenylmethane	101-77-9	N.D.	N.D.	N.D.	0.002
9	3,3'-Dichlorobenzidine	91-94-1	N.D.	<u>N.D.</u>	N.D.	0.002
10	3,3'-Dmethoxybenzidine	119-90-4	N.D.	N.D.	N.D.	0.002
11	3,3'-Dimethylbenzidine	119-93-7	N.D	N.D.	N.D.	0.002
12	3,3'-Dimethyl-4,4- diaminobiphenylmethane	838-88-0	N.D.	N.D.	N.D.	0.002
13	p-Cresidine	120-71-8	N.D.	N.D,	N.D.	0.002
14	4,4'-Methylene-bis-(2-chloroaniline)	101-214-4	N.D.	N.D.	N.D.	0.002
15	4,4'-Oxydianiline	101-80-4	N.D.	N.D.	N.D.	0.002
16	4,4 <sup>2</sup> -Thiodianiline	139-65-1	N.D. 🚿	N.D.	N.D.	0.002
17	o-Toluidine	95-53-4	N.D.	N.D.	N.D.	0.002
18	2,4-Toluylendiamine	95-80-7	N.D.	N.D.	N.D.	0.002
19	2,4,5-Trimethylaniline	137-17-7	N.D.	N.D.	N.D.	0.002
20	o-Anisidine	90-04-0	N.D.	N.D.	N.D.	0.002
21	2,4-Xylidine	95-68-1	N.D.	N.D.	N.D.	0.002
22	2,6-Xylidine	87-62-7	N.D.	N.D.	N.D.	0.002
23	m-phenylenediamine	108-45-2	N.D.	N.D.	N.D.	0.002
Sum of PAAs			N.D.	N.D.	N.D.	0.01

Note:

1. mg/kg = ppm

2. N.D. = Not Detected (<MDL)

3. MDL = Method Detection Limit

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Sample photo:



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